## M. Schmitt - 09/26/02

L12 ANSWER 1 OF 1 WPIX (C) 2002 THOMSON DERWENT

WPIX Full-text ACCESSION NUMBER: 1988-010694 [02]

DOC. NO. NON-CPI: N1988-007694 C1988-004786 DOC. NO. CPI:

Liquid retention material for printing rolls, filters etc. TITLE:

- mfd. by hot instantaneous compression of foamed

material.

A32 A94 P75 P77 DERWENT CLASS:

(MUSA-N) MUSASHI KASEI KOGYO PATENT ASSIGNEE(S):

COUNTRY COUNT:

PATENT INFORMATION:

LA PG MAIN IPC PATENT NO KIND DATE WEEK JP--62273826 A 19871127 (198802)\*

APPLICATION DETAILS:

APPLICATION DATE PATENT NO KIND 1986JP-0118750 19860523 JP--62273826 A

PRIORITY APPLN. INFO: 1986JP-0118750 19860523

INT. PATENT CLASSIF.: B29C-059-02; B29K-105-04; B41K-001-54; B43L-021-00

BASIC ABSTRACT:

JP 62273826 A UPAB: 19930923 Liquid retention material produced by hot and instantaneous compression of foamed material such as rubber sponge, urethane foam, polyethylene foam, having complete or partial open cell structure with a mould surface temperature of 180-220 deg.C to shape the foamed material.

Foamed material is placed on a place and shaped by instantaneous compression with a mould at pref. 200 deg.C into stamp pads. After adhering a hard sheet of e.g. paper, resin, hard foam to the back surface of the stamp pad, a case is fixed at the lower areas of each stamp pad. The foamed material may be cut into pads during or after shaping.

USE/ADVANTAGE - For e.g. wipers for aqueous ink (on black board), printing rolls, stamp pads, filter for industrial water. Coarser structure in the deeper areas, allowing good water absorbing and retention properties. Wear resistant, relatively rigid and has smooth skin layers. 0/4

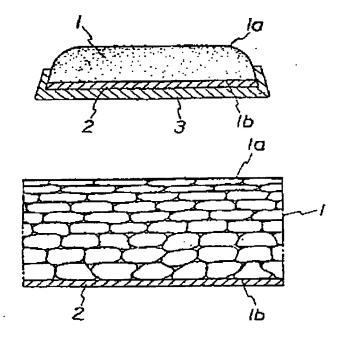
FILE SEGMENT:

CPI GMPI

FIELD AVAILABILITY:

AB

MANUAL CODES: CPI: A11-C04; A12-S04



## JP62273826 MATERIAL FOR IMPREGNATION OF LIQUID MUSASHI KASEI KOGYO KK Inventor(s): ;YAMADA BUNICHI

Application No. 61118750, Filed 19860523, Published 19871127

## Abstract:

PURPOSE: To obtain a material for providing a beautiful stamped surface, by a method wherein one side of a foamed material is compressed instantaneously by setting a temperature of a mold surface of a molding mold at a specific temperature.

CONSTITUTION: A foamed material 1 is mounted on a surface plate, which is embossed into a desired form by applying instantaneous compression to the upper part of the same by a molding whose temperature has been made into 180°CW220°C, and the lower part of the resulting form is fitted in a case 3 by adhering a hard plate 2 to the backside thereof. A surface layer of the foamed material is turned dense of continuous bubbles are compressed, and it becomes gradually thin toward the inner layer thereof, so the material has good impregnating ratio and water retention, because evaporation is prevented by the surface layer. In addition, as wetting properties are favorable due to the continuous bubbles and ink percolates through dense bubbles, the ink sticks on the surface of a stamp in a state of a fine texture to give a satisfactory stamped surface is obtained.

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